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CALRAD

ELECTRONICS

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30-630-SL-3, -4, -5 In-Line Male XLR with twistlock strain relief

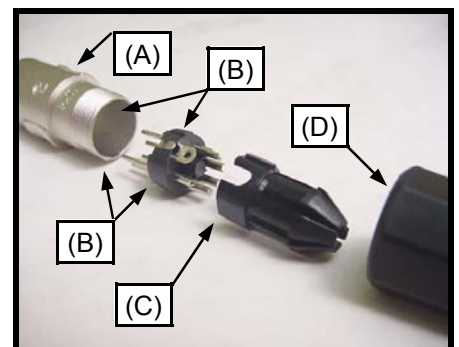
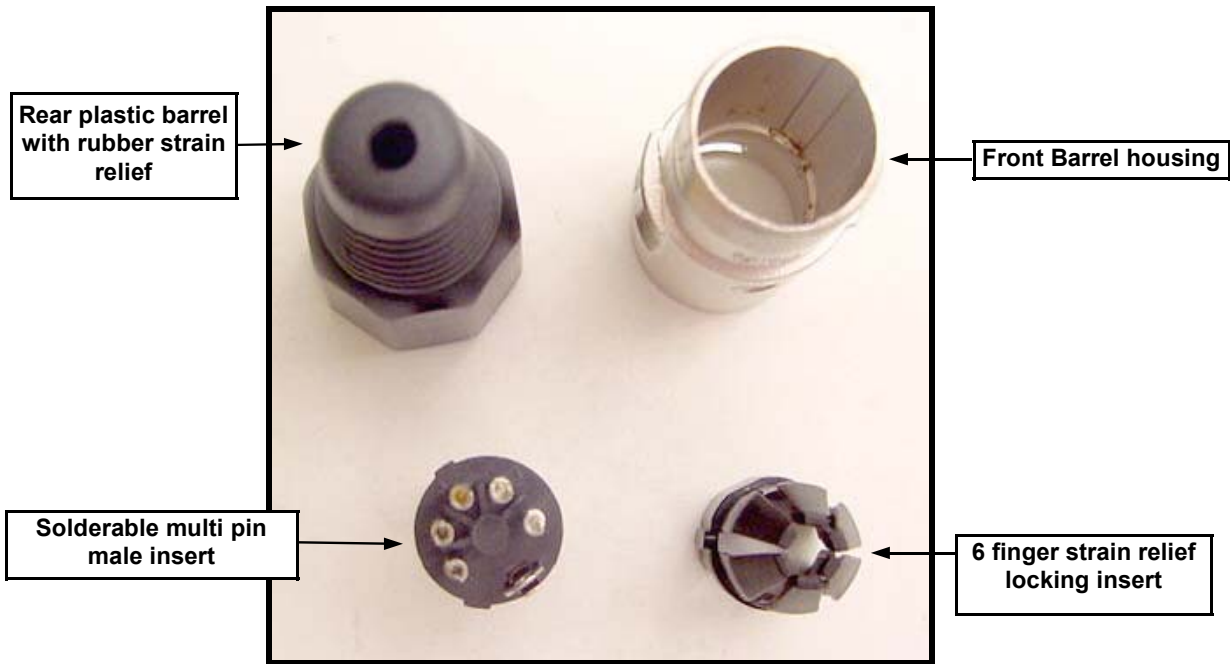


Figure 1A

Follow the references in **Figure 1A** to disassemble and assemble the 4 piece XLR connector. **(1)**. Holding part (A), turn part (D) counter-clockwise to remove parts (B) and (C), pass your blunt cut cable through parts (D) and (C). **(2)**. Strip and prepare the cable for soldering to part (B), solder connections to the terminals on part (B). **(3)**. Insert part (B) into part (A) while observing the two notched cutouts in part (A) so that they align with the side tabs of part (B), slide part (B) into part (A). **(4)**. Push part (C) into part (A) observing that the have circle cutout aligns with the body ground terminal of part (B), this will prevent it from spinning when part (D) is twisted back on. **(5)**. Slide part (D) into part (A) and tighten clockwise until secure.

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